



SPIRIT FITNESS

A Heritage of Quality | The Spirit of Innovation



SPT0045

**Empire Elliptical
OWNER'S MANUAL**

Please carefully read this entire manual before operating your new elliptical

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ATTENTION-THIS ELLIPTICAL IS INTENDED FOR RESIDENTIAL USE ONLY AND IS WARRANTED FOR THAT APPLICATION. ANY OTHER APPLICATION VOIDS THIS WARRANTY IN ITS ENTIRETY.



Congratulations on your new elliptical and welcome to the Spirit family!

Thank you for your purchase of this quality elliptical trainer from Spirit Manufacturing, Inc. Your new elliptical was manufactured by one of the leading fitness manufacturers in the world and is backed by one of the most comprehensive warranties available. Through your dealer, Spirit will do all we can to make your ownership experience as pleasant as possible for many years to come. If not purchased direct from Spirit, the local dealership where you purchased this elliptical is your administrator for all Spirit warranty and service needs. Their responsibility is to provide you with the technical knowledge and service personnel to make your experience more informed and any difficulties easier to remedy.

Please take a moment at this time to record the name of the dealer, their telephone number, and the date of purchase below to make any future, needed contact easy. We appreciate your support and we will always remember that you are the reason that we are in business. Please complete and mail your registration card today and enjoy your new elliptical trainer.

Yours in Health,
BOYLES FITNESS Equipment Pty Ltd.

Name of Dealer _____
Purchase Date _____

Important Safety Instructions

WARNING - Read all instructions before using this appliance.

- Do not operate elliptical on deeply padded, plush or shag carpet. Damage to both carpet and elliptical may result.
- Keep children away from the elliptical.
- Keep hands away from all moving parts.
- Never operate the elliptical if it has a damaged cord or plug. If the elliptical is not working properly, call your dealer.
- Keep the cord away from heated surfaces.
- Do not operate where aerosol spray products are being used or where oxygen is being administered. Sparks from the motor may ignite a highly gaseous environment.
- Never drop or insert any object into any openings.
- Do not use outdoors.
- To disconnect, turn all controls to the off position, then remove the plug from the outlet.
- Do not attempt to use your elliptical for any purpose other than for the purpose it is intended.
- The hand pulse sensors are not medical devices. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The pulse sensors are intended only as exercise aids in determining heart rate trends in general.
- Wear proper shoes. High heels, dress shoes, sandals or bare feet are not suitable for use on your elliptical. Quality athletic shoes are recommended to avoid leg fatigue.
- Maximum User Weight: 120 kgs

SAVE THESE INSTRUCTIONS - THINK SAFETY!

Important Electrical Information

WARNING!

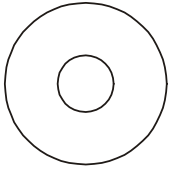
- **NEVER** remove any cover without first disconnecting AC power supply.
- If A.C. voltage varies by ten percent (10%) or more, the performance of your elliptical may be affected. **Such conditions are not covered under your warranty.** If you suspect the voltage is low, contact your local power company or a licensed electrician for proper testing.
- **NEVER** expose this elliptical to rain or moisture. This product is **NOT** designed for Use outdoors, near a pool or spa, or in any other high humidity environment. Maximum environmental ratings are 4-48 degrees Celsius, 95% humidity non-condensing (no water droplets forming on surfaces).

Important Operation Instructions

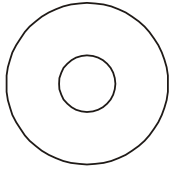
- **NEVER** operate this elliptical without reading and completely understanding the results of any operational change you request from the computer.
- Understand that changes in resistance do not occur immediately. Set your desired level on the computer console and release the adjustment key. The computer will obey the command gradually.
- **NEVER** use your elliptical during an electrical storm. Surges may occur in your household power supply that could damage elliptical components.
- Use caution while participating in other activities while using your elliptical such as watching television, reading, etc. These distractions may cause you to lose balance and may result in serious injury.
- Always hold on to a handrail or hand bar while making control changes.
Do not use excessive pressure on console control keys. They are precision set to properly function with little finger pressure. Pushing harder is not going to make the unit go faster or slower. If you feel the buttons are not functioning properly with normal pressure, contact your Spirit dealer.

Assembly Pack Check List

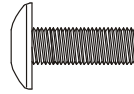
Step 1



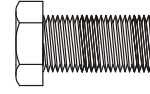
#97. 5/16" x 23 x 1.5T
Flat Washer (4pcs)



#102. 5/16" x 23 x 2T
Curved Washer (2pcs)

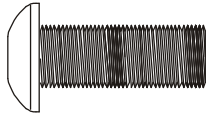


#78. M5 x 10m/m
Phillips Head Screw (4pcs)

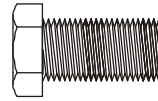


#70. 5/16" x 15m/m
Hex Head Bolt (6pcs)

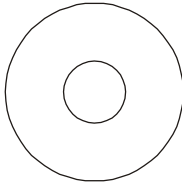
Step 2



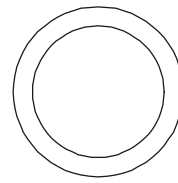
#75. 5/16" x 15m/m
Button Head Socket Bolt (6pcs)



#70. 5/16" x 15m/m
Hex Head Bolt (2pcs)

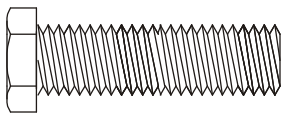


#97. 5/16" x 23 x 1.5T
Flat Washer (2pcs)



#101. Ø17
Wavy Washer (2pcs)

Step 3



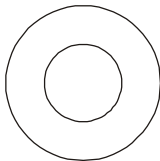
#71. 5/16" x 32m/m
Hex Head Bolt (2 pcs)



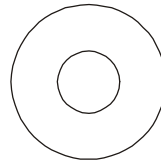
#105. 5/16" x 7T
Nyloc Nut (2 pcs)



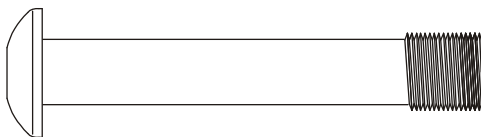
#89. 3/8" x 7T
Nyloc Nut (2 pcs)



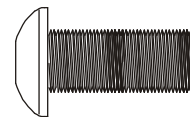
#94. 3/8" x 19 x 1.5T
Flat Washer (2 pcs)



#98. 5/16" x 20 x 1.5T
Flat Washer (4 pcs)



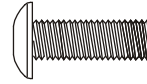
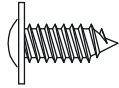
#77. 3/8" x 2-1/4"
Button Head Socket Bolt (2 pcs)



#76. 5/16" x 3/4"
Button Head Socket Bolt (2 pcs)

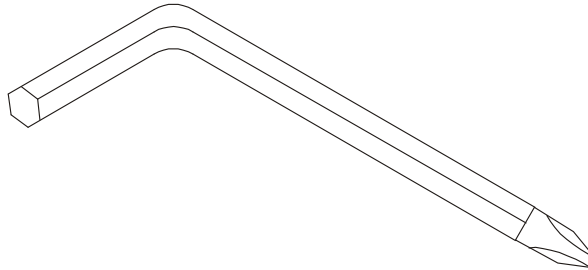
Assembly Pack Check List

Step4

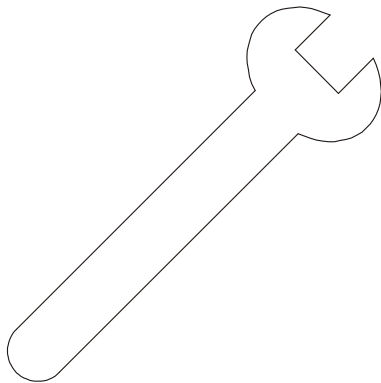


#84. 3.5x12m/m
Sheet Metal Screw (8pcs)

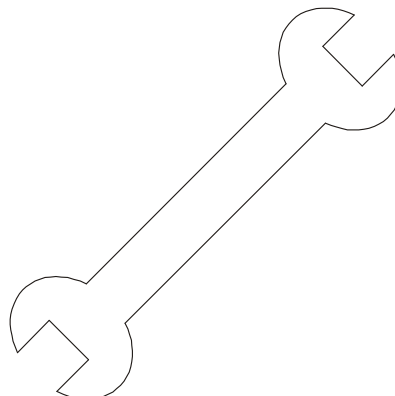
Tools



#108. Combination M5 Allen Wrench
& Phillips Head Screw Driver (1 pc)



#110. 12m/m Wrench (1pc)



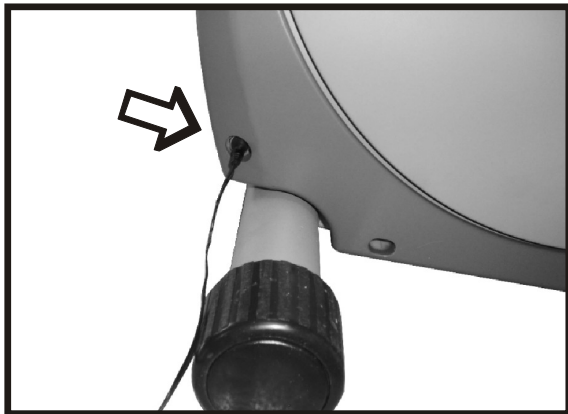
#111. 13/14m/m Wrench (2pcs)

Assembly Instructions

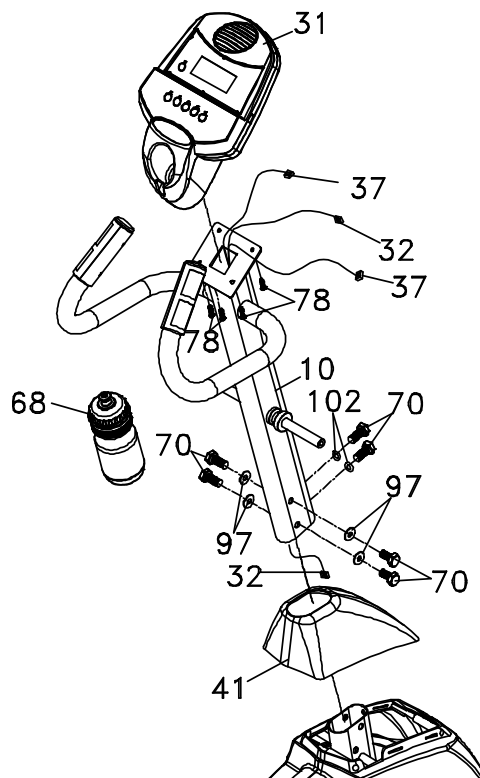
■ UNPACKING THE UNIT

1. Using a razor knife (Box Cutter) cut the outside, bottom, edge of box along the dotted Line. Lift Box over the unit and unpack.
2. Carefully remove all parts from carton and inspect for any damage or missing parts. If damaged parts are found, or parts are missing, contact your dealer immediately.
3. Locate the hardware package. The hardware is separated into steps. Remove the tools first. Remove the hardware for each step as needed to avoid confusion.

PLEASE ENSURE ALL FASTENERS ARE TIGHT AFTER THE COMPONENTS HAVE BEEN ASSEMBLED.

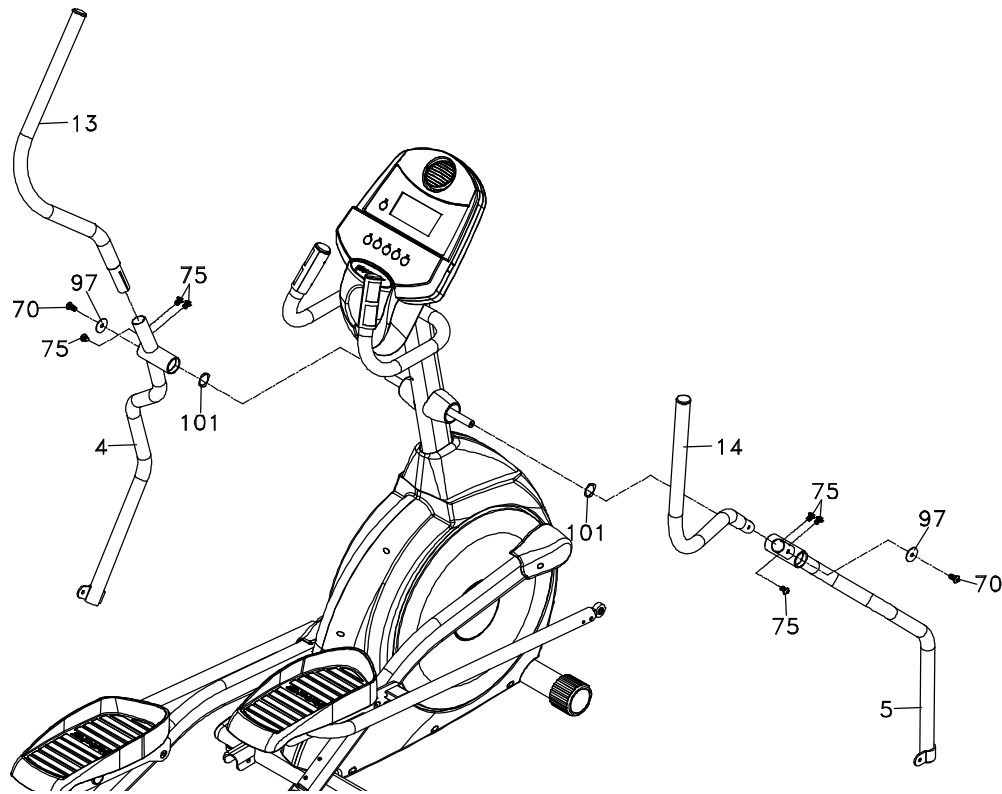


POWER CONNECTOR LOCATED ON FRONT, LEFT HAND SIDE OF UNIT.



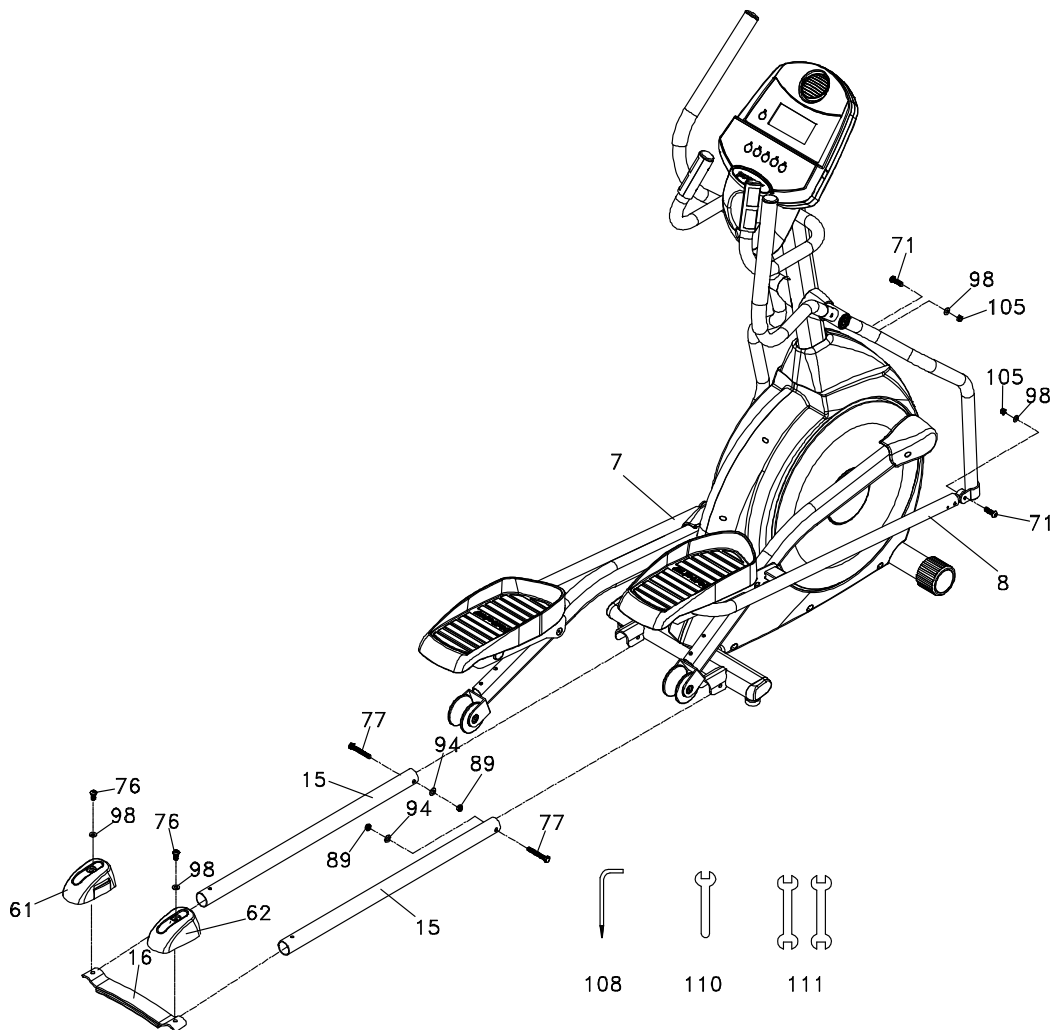
STEP 1: CONSOLE MAST ASSEMBLY

1. Locate the Console Mast (10) and Console Mast Cover (41) and slide the Cover onto the Mast as far as it will go. Make sure the Console Mast Cover (41) is facing the correct way.
2. At the top opening of the Main Frame (1) of the elliptical is a Computer Cable (32). Unravel and straighten out the Computer Cable (32) and feed it into the bottom of the Console Mast tube (10) and out of the top opening.
3. Install the Console Mast (10) into the receiving bracket in the top of the Main Frame (1).
4. Put the 4pcs of 5/16" x 23 x 1.5T Flat Washers (97) onto the 4pcs of 5/16" x 15m/m Hex Head Bolts (70) and the 2pcs of 5/16" x 23 x 2T Curved Washers (102) onto the 2pcs of 5/16" x 15m/m Hex Head Bolts (70). Install, and hand tighten by using the 12m/m Wrench (110).
5. **NOTE:** There is a electrical wire running through the Console Mast Tube (10). Be careful not to damage or pinch this Computer Cable (32) during this procedure.
6. Locate the Console (31) and the 4 pcs of M5 x 10m/m Phillips Head Screws (78) by using the Combination M5 Allen Wrench & Phillips Head Screw Driver (108).
7. There will be three electrical wire connectors at the top opening of the Console Mast (10), two Handpulse Assembly (37), one Computer Cable (32). Connect these to the mating connectors on the back of the Console (31). The connectors are keyed so you cannot plug them in the wrong way so do not force them.
8. Storing the excess wire back into the Console Mast (10), carefully install the Console (31) onto the mounting plate of Console Mast (10) and secure using the 4 pcs of M5 x 10m/m Phillips Head Screws (78).



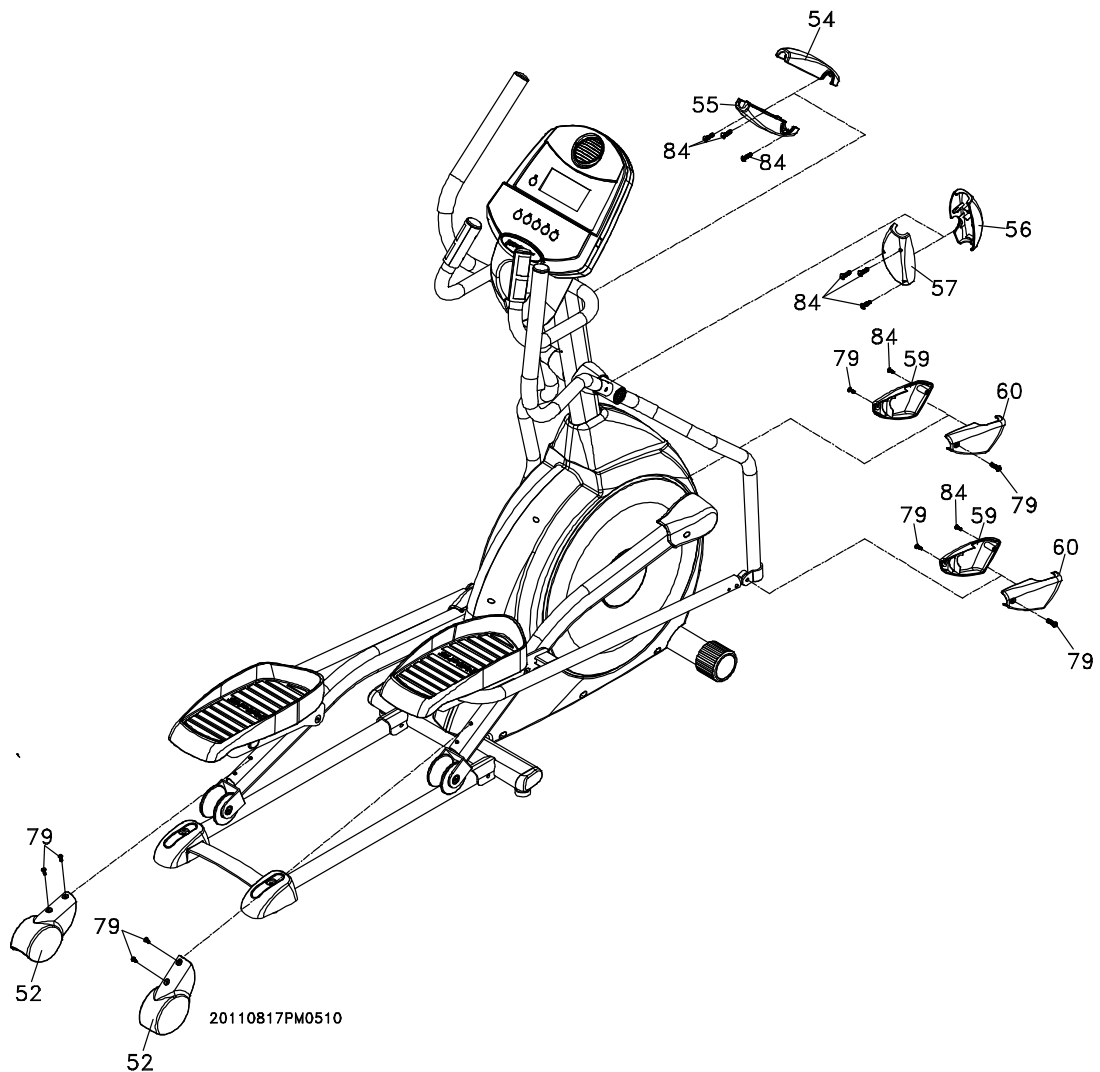
STEP 2: HANDLE BAR ASSEMBLY

1. Install the 2 pcs of $\text{Ø}17$ Wave Washers (101) onto the Left and Right side of the Handle Bar axle.
2. Slide the Lower Handle Bar (L&R) (4&5) onto the appropriate side of the axle.
3. Put the 2 pcs of $5/16" \times 23 \times 1.5\text{T}$ Flat Washers (97) onto the 2 pcs of $5/16" \times 15\text{m/m}$ Hex Head Bolts (70) and install, and tighten, in the threaded holes in the ends of the axle.
4. Install the Left and Right Handgrip (13&14) into the Lower Handle Bar (L&R) (4&5) with 6pcs of $5/16 \times 15\text{m/m}$ Button Head Socket Bolts (75) by using the Combination M5 Allen Wrench & Phillips Head Screw Driver (108).



STEP 3: CONNECTING ARM ASSEMBLY

1. Align the hole in the end of the Connecting Arms (L&R)(7&8)(pivoting rod end) with the hole in the bracket of the Lower Handle Bar (L&R) (4&5). The rod end should be on the inside of the Lower Handle Bar (L&R) (4&5) bracket. Take 2pcs of 5/16"×1-1/4" Hex Head Bolts (71) and install it through the Lower Handle Bar (L&R) (4&5) bracket and the rod end. Install 2pcs of 5/16"×20×1.5T Flat Washers (98), 2pcs of 5/16"×7T Nylon Nuts(105) tighten firmly using the 12m/m Wrench (110) on the 5/16"×7T Nylon Nut (105)and one on the 5/16"×1-1/4" Hex Head Bolt (71).
2. Install the 2 pcs of Rails (15) into the receiving bracket in the end of Main Frame(1) with 2 pcs of 3/8" × 2-1/4" Button Head Socket Bolts (77) , 2pcs of 3/8"×19×1.5T Flat Washers(94) and 2 pcs of 3/8"×7T Nylon Nuts (89) by using 2 pcs of 13/14m/m Wrench(111).
3. Put the Lug Cover (L) (61) and Lug Cover (R)(62) onto the Rail Strap (16). Install the Rail Tubes (15) with 2 pcs of 5/16" ×3/4" Button Head Socket Bolts (76) and 2 pcs of 5/16"×20×1.5T Flat Washers (98) by using Combination M5 Allen Wrench & Phillips Head Screw Driver (108).



STEP 4: PLASTICS ASSEMBLY

1. Install the Connecting Arm Covers (L & R) (59 & 60) over the connection of the rod end and Lower Handle Bar (L&R) (4&5) with 4pcs of M5×15m/m Phillips Head Screws(79) and 2pcs of Ø 3.5×12m/m Sheet Metal Screws (84) by using the Combination M5 Allen Wrench & Phillips Head Screw Driver (108).
2. Install the 2pcs of Slide Wheel Cover (52) using the 4pcs of M5×15m/m Phillips Head Screws(79).
3. Install the Front Handle Bar Cover (L & R) (54 & 56) and Rear Handle Bar Cover (L & R) (55 & 57) over the Handle Bars axle connections with the 6 pcs of Ø 3.5×12m/m Sheet Metal Screws (84) by using Combination M5 Allen Wrench & Phillips Head Screw Driver (108).

Transportation

The elliptical is equipped with two transport wheels which are engaged when rear of the Elliptical is lifted.

Operation of Your Elliptical

Getting familiar with the control panel



Starting a program

Quick Start

After the console powers up you may press the Start key to begin, this will initiate the Quick Start mode. In Quick Start the Time will count up from zero and the workload may be adjusted manually by pressing the Up/Down buttons. Distance and Calories will accrue, starting from zero.

The Calorie window will switch between Calories and Watts every 5 seconds. The Calorie reading shows total Calories burned and is an approximate number. The Watt reading indicates how much work you are doing. If the Watt reading is 100, this means you are doing enough work to light a 100 watt light bulb.

The bottom left data window will switch between RPM and Speed every 5 seconds. The Distance window shows distance traveled, based on pedal speed, in miles. The Pulse window will display your heart rate in beats per minute if you are holding the heart rate hand sensors, or wearing a chest strap transmitter.

Manual

Using the Up/Down keys, highlight the Manual icon at the top of the display and press Enter key. The profile will be blinking and you may use the Up/Down keys to adjust the program work level and then press Enter. The Time window will now be blinking. Use the Up/Down keys to adjust the program Time and then press Enter. The Distance window will now be blinking and you can adjust a target Distance using the Up/Down keys then press Enter. Calories will now be blinking, repeat the same process as above to set, then press Enter. The Watt icon will be blinking. If you choose to set the Watts then the machine will automatically adjust the workload to maintain continuous work. What this means is that if you set the Watt to 100 the machine will try to keep you working at a rate of work that equals 100 Watts (or working at a rate that will keep a 100 Watt light bulb burning). Watts are determined by the amount of work you are doing. On the Elliptical this means the speed you are pedaling at combined with the workload of the machine. In Watt mode, if you change your speed the machine will automatically change the workload to maintain the same Watt level. If you pedal faster the workload will decrease and if you pedal slower the workload increases.

After adjusting all the parameters, press Start to begin your workout.

Preset Programs

There are 12 preset programs to choose from. After power up, or reset, press the Up/Down keys to highlight the Program icon. Press the Enter key to enter the program mode. The display will show P1, for two seconds, then change to the P1 program profile. You may keep pressing the Up/Down keys to scroll through the 12 programs. When you see a program you want, press the Enter key to enter. At this point you may press start to begin the program with the default settings or you may customize the program.

To customize the work level, press the Up key. You will see the profile increase in size. When the work level is where you like it press the Enter key (If you do not want to customize the profile, just press the Enter key to bypass).

The Time window will now be blinking. Use the Up and Down keys to adjust the workout time and then press Enter.

The Distance window will now be blinking. Repeat the same process to set the distance to count down, if desired, and press Enter.

The Calorie window will now be blinking. Repeat the same process then press Enter.

The Pulse window will now be blinking. Entering a Pulse number will set an alarm that will beep when your heart rate reaches the programmed number to let you know you have reached your target.

Once you have set the data you may press Start to begin the program. You may also press Start at any time during the programming to begin. Any data that is not programmed at that point will count up from zero.

When the program ends there is a series of audible beeps. You may press Start to restart the program or press Reset to return to the start-up screen.

User Program

This mode allows you to build and save your own custom program.

Press the Up or Down key until the User icon at the top of the display is blinking then press Enter. The first column of the profile will be blinking. Use the Up/Down keys to adjust the work level then press Enter. The second column will now be blinking. Repeat the same process as above and press Enter. Repeat this process until all the columns are adjusted to your liking. All the settings will be saved as a custom program.

Target HR

This program allows you to set a target heart rate and the machine will automatically adjust the work load to safely reach the target and maintain that target.

Use the Up/Down keys to select the Target HR program and press Enter. The display will show a number and the age icon at top will be blinking. Use the Up/Down keys to adjust the age and press Enter. The display will now show a blinking percent number or the letters THR.

You may use the Up/Down keys to choose either 55%, 75%, 90% or THR. The percentage choices will automatically set the target to a percent of your maximum heart rate, based on your age. This is why it is important to adjust the age properly. The console will use a formula to determine the correct percentage: $220 - \text{age} = \text{maximum HR}$. For example a 30 year old persons' Max HR is 190 BPM ($220 - 30 = 190$ BPM). If the 30 year old wants to work at 75%, their target HR will be 142BPM.

If you want to choose to work at 75% - for example - then use the Up/Down arrows to highlight 75% and press Enter. Now the Time window will be blinking and you can program it and other data the same as other programs. If you want to set your own custom Target HR then use the Up/Down arrow to highlight THR and press Enter. The Pulse window will now be blinking. Use the Up/Down arrows to set your own Target HR and press Enter to continue.

Recovery

Used to measure how fast your heart rate (HR) recovers from exercise. The faster your HR returns to normal from exercise level, the better aerobic shape you are in. Pressing the recovery button will start a 60 second count down. Hold the hand pulse sensors and do not exercise during the count down. At the end of the 60 seconds a score will be displayed ranging from F1 to F6 with F1 being the highest score and F6 being the lowest.

FUNCTIONS

- TIME:** Count up: accumulates training time from zero to 99:59.
Count down: counts down from preset time to zero.
- SPEED/ RPM:** Automatically toggles between SPEED and RPM every 6 seconds. Speed is in miles per hour (or kilometers per hour)
- DISTANCE:** Count up: accumulates training distance from 0.00 to 99.99 miles.
Count down: counts down from preset distance to zero.
- CALORIES:** Accumulates calories burned from 0 to 9999. This is an estimated number only to be used from workout to workout to compare your progress. Actual calorie burn cannot be measured accurately on any consumer exercise equipment because every individual burns calories at a different rate.
- WATTS:** Indicates the amount of work being done in Watts.
- PULSE:** Displays your current heart rate when you grasp the hand sensors or wear the chest strap transmitter.
- LEVEL:** Shown next to the workout profile. Indicates the level of work being done from 1 to 16.

Maintenance:

1. Wipe down all areas in the sweat path with a damp cloth after each workout.
2. If a squeak, or rough feeling, develops the cause is most likely dirt build-up on the rear rails and poly-urethane wheels. Clean the rails and wheels with a lint free cloth and rubbing alcohol. Then apply a small amount of lubricant on the rails with your fingers or a lint free cloth.

You only need a thin coat of lubrication, wipe off any excess.

3. If squeaks or other noises persist, check that the unit is properly leveled. There are 4 leveling pads on the bottom of the rear rails, use a 14mm wrench (or adjustable wrench) to adjust the levelers.

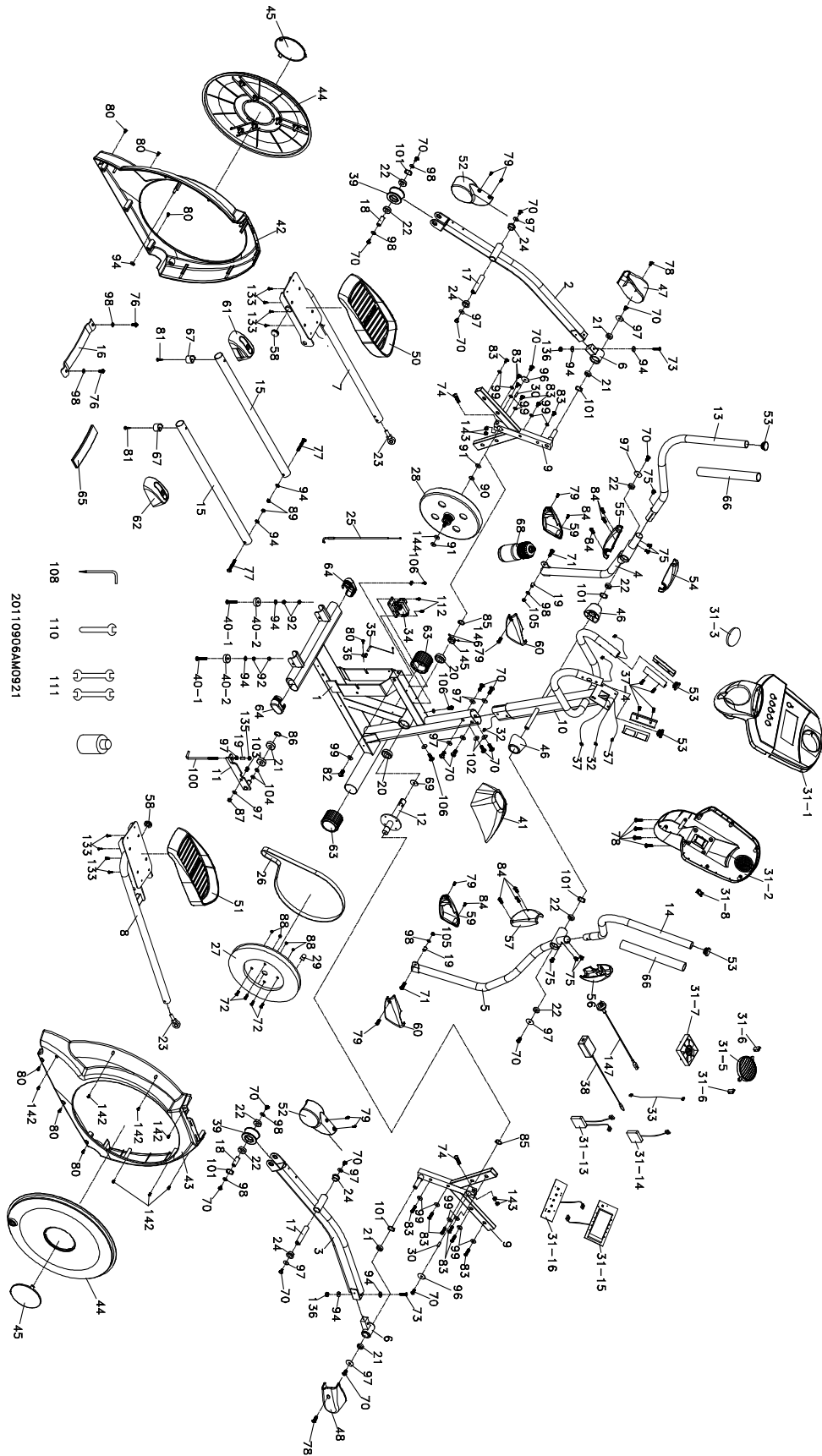
Parts List

NO.	DESCRIPTION	O'TY
1	Main Frame	1
2	Pedal Arm (L)	1
3	Pedal Arm (R)	1
4	Lower Handle Bar (L)	1
5	Lower Handle Bar (R)	1
6	Bushing Housing, Pedal Arm	2
7	Connecting Arm (L)	1
8	Connecting Arm (R)	1
9	Cross Bar	2
10	Console Mast	1
11	Idler Wheel Assembly	1
12	Crank Axle	1
13	Swing Arm (L)	1
14	Swing Arm (R)	1
15	Rail Tube	2
16	Rail Strap	1
17	Axle for Pedal	2
18	Axle for Slide Wheel	2
19	Rod End Sleeve	3
20	6005_Bearing	2
21	6203_Bearing	6
22	6003_Bearing	8
23	Rod End Bearing	2
24	Ø31 × Ø25.5 × Ø 19 × 16+3T_Bushing	4
25	Steel Cable	1
26	Drive Belt	1
27	Drive Pulley	1
28	Flywheel	1
29	Magnet	1
30	Woodruff Key	2
31	Console Assembly	1
31~1	Console Top Cover	1
31~2	Console Bottom Cover	1
31~3	Badge, Console	1
31~5	Deflector Fan Grill	1
31~6	Fan Grill Anchor	2
31~7	Fan Assembly	1
31~8	Fan Power Switch	1
31~13	300m/m_W/Receiver, HR	1
31~14	Interface Board	1
31~15	Console Display Board	1
31~16	Key Board	1
32	1300m/m_Computer Cable	1
33	750m/m_DC Power Cord	1

NO.	DESCRIPTION	O'TY
34	Gear Motor	1
35	400m/m_Sensor W/Cable	1
36	Sensor Rack	1
37	850m/m_Handpulse W/Cable Assembly	2
37~4	Ø3 × 20m/m_Tapping Screw	4
38	Power Adaptor	1
39	Sliding Wheel , Urethane	2
40~1	3/8" × 2" _Flat Head Socket Bolt	2
40~2	Rubber Foot	2
41	Console Mast Cover	1
42	Side Case (L)	1
43	Side Case (R)	1
44	Round Disk	2
45	Round Disk Cover	2
46	Cover Swing Arm Axle	2
47	Pedal Arm Cover (L)	1
48	Pedal Arm Cover (R)	1
50	Pedal (L)	1
51	Pedal (R)	1
52	Slide Wheel Cover	2
53	Ø32 (1.8T)_Button Head Plug	4
54	Front Handle Bar Cover (L)	1
55	Rear Handle Bar Cover (L)	1
56	Front Handle Bar Cover (R)	1
57	Rear Handle Bar Cover (R)	1
58	Ø32 (2.5T)_Round Cap	2
59	Connecting Arm Cover (L)	2
60	Connecting Arm Cover (R)	2
61	Lug Cover (L)	1
62	Lug Cover (R)	1
63	Transportation Wheel	2
64	Oval End Cap	2
65	EVA Foam for Rail Strap	1
66	Handgrip Foam	2
67	Rubber Foot	2
68	Drink Bottle	1
69	Spacer Bushing	1
70	5/16" × 15m/m_Hex Head Bolt	20
71	5/16" × 32m/m_Hex Head Bolt	2
72	1/4" × 3/4" _Hex Head Bolt	4
73	3/8" × 2-1/4" _Socket Head Cap Bolt	2
74	M8 × 30m/m_Socket Head Cap Bolt	2
75	5/16" × 15m/m_Button Head Socket Bolt	6
76	5/16" × 3/4" _Button Head Socket Bolt	2
77	3/8" × 2-1/4" _Button Head Socket Bolt	2
78	M5 × 10m/m_Phillips Head Screw	6
79	M5 × 15m/m_Phillips Head Screw	8

NO.	DESCRIPTION	O'TY
80	5 × 16m/m_Tapping Screw	7
81	5 × 25m/m_Tapping Screw	2
82	4.8 × 38m/m_Sheet Metal Screw	1
83	5 × 16m/m_Tapping Screw	12
84	Ø3.5 × 12m/m_Sheet Metal Screw	8
86	Ø17_C Ring	1
87	M8 × 7T_Nyloc Nut	1
88	1/4" _Nyloc Nut	4
89	3/8" × 7T_Nyloc Nut	2
90	3/8" -UNF26 × 4T_Nut	1
91	3/8" -UNF26 × 9T_Nut	2
92	3/8" × 7T_Nut	4
94	3/8" × 19 × 1.5T_Flat Washer	9
96	5/16" × 35 × 1.5T_Flat Washer	2
97	5/16" × 23 × 1.5T_Flat Washer	14
98	5/16" × 20 × 1.5T_Flat Washer	8
99	1/4" × 19m/m_Flat Washer	13
100	J Bolt	1
101	Ø17_Wave Washer	6
102	5/16" × 23 × 2T_Curved Washer	2
103	M8 × 20m/m_Carriage Bolt	1
104	Ø17 × Ø23.5 × 1T_Flat Washer	2
105	5/16" × 7T_Nyloc Nut	2
106	3.5 × 16m/m_Tapping Screw	3
108	M5_Combination M5 Allen Wrench & Phillips Head Screw	1
110	12m/m_Wrench	1
111	13/14m/m_Wrench	2
112	5 × 19m/m_Tapping Screw	2
133	M5 × 10m/m _Phillips Head Screw	8
135	M8 × 9T_Nyloc Nut	1
136	3/8" × 11T_Nyloc Nut	2
142	3.5 × 16m/m_Sheet Metal Screw	7
143	M8 × 6.3T_Nut	4
144	3/8" -UNF26 × 6T_Nut	1
145	Axle Stopper	1
146	M5 × 5m/m_Slotted Set Screws	2
147	Adaptor Power Cord	1

Explode Drawing





WARRANTY, SAFETY AND ASSEMBLY INFORMATION
SPT0045- Empire

IMPORTANT

Please read and retain this manual as it will assist with identification for parts and service.

BOYLES FITNESS warrants their **Elliptical** to be free from defects in material and workmanship under normal use and service conditions.

The various components of the **Elliptical** are warranted against defects and workmanship for the time periods specified as follows:

SPT0045 – Empire

**Frame
Brake
parts
Labor**

**Lifetime
Lifetime
3 Years
1 Year**

All warranty coverage extends only to the original retail purchaser from the date of purchase. BOYLES FITNESS' obligation under this Warranty is limited to replacing or repairing, at BOYLES' option, the product or parts therein. Any enquiries relating to warranties or spare parts must be directed to our **Freecall 1800 465 070**.

For efficient processing of your enquiry please have relevant date of purchase, retailer name you purchased the item from and the brand on the product. This warranty does not extend to any damage to a product caused by abuse, improper or abnormal usage (as detailed in this instruction manual), or repairs not provided by BOYLES. Nor does this warranty extend to products used for commercial or rental purposes. This warranty does not cover ordinary wear, tear and weathering, failure to follow directions, improper installation, improper maintenance or acts of God (such as damage caused by storms, lightning and by snow or ice). No other Warranty beyond that specifically set forth above is authorised by BOYLES.

Our sales and service centre has been set up to provide assembly assistance, replacement parts and accessories, and to efficiently handle all warranty related matters.

Freecall 1800 465 070

**Hours 9:00am – 4:30pm Mon-Fri (excluding public holidays),
9:00am – 3:00pm Sat**

Website www.bfe.net.au

WARRANTY INFORMATION

SPT0045

Congratulations on your purchase!

As of January 1st 2012, new legislation under the Australian Consumer Law requires certain information to be included in any product warranty issued in Australia. This warranty compliments the warranty found in the manual and has been developed in line with the Australian Consumer Law. If the warranty periods offered in the two documents are different then the greater of the two shall be honoured.

This **Empire Elliptical** is warranted to be free from defects in material and workmanship under normal use and service conditions for a period of **6 months** from the date of purchase of this article. Evidence of unfair usage or incorrect adjustment by the owner will void this promise.

The benefits conferred by this manufacturer's warranty are in addition to all rights and remedies conveyed by the Competition and Consumer Act 2010 (Commonwealth), and any other statutory rights to which you may already be entitled, and this warranty does not exclude, restrict or modify any such rights or remedies that are implied by law.

Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure.

Conditions of Warranty

All warranty coverage extends only to the original retail purchaser from the date of purchase. Please keep your receipt, tax invoice or other proof of purchase.

This warranty does not extend to any damage to a product caused by abuse, improper or abnormal usage, or repairs not provided by us or our Service Centre. Nor does this warranty extend to products used for commercial or rental purposes. This warranty does not cover ordinary wear, tear and weathering, failure to follow directions, improper installation, improper maintenance or acts of God (such as damage caused by storms, lightning, heavy winds and by snow or ice).

Making A Warranty Claim

In order to make a claim under this warranty please direct your enquiries to our Service Centre. You can contact them on our **Freecall 1800 465 070** number or send mail to them at Action Service Centre: 6 Sedgwick Place, Smeaton Grange, NSW 2567 – if mailing please include your contact details.

A service representative will then assist you in the appropriate action to be taken. For efficient processing of your enquiry please have proof of purchase, the date of purchase and the retailer name you purchased the item from, and the brand on the product. Photos of the product, and scans of receipts, may be requested to assist with your claim.

The service centre representative will assess the claim. If:

- 1) **there is a minor fault**, they can offer either a replacement spare part, replacement unit, repair or other suitable remedy;
- 2) **there is a major fault**, they can offer a replacement, repair or suggest you return to the store you purchased it from for a full refund.

Please note – a request for compensation will need documentary evidence of the loss or damage suffered. It will also need to be evidenced that such a loss was a reasonably foreseeable result of a failure by Boyles Fitness to comply with a consumer guarantee under the Australian Consumer Law.

- 3) **The product was damaged through abnormal use**, no refund or repair can be offered.

The sending of replacements, spare parts or the cost of repair carried out by the Service Centre will be organized and covered by Boyles Fitness. If collection of the item is required this will be organized by the Service Centre and at our expense. Do not return any products without authorization as this will be at your expense.

Our sales and service centre has been set up to provide assembly assistance, replacement parts and accessories, and to efficiently handle all warranty related matters. Please note upon receiving your warranty claim our Service Centre will send, via post or email, a repair and refurbished goods or parts notice.

SERVICE CENTRE

Contact details and hours of operation.

Freecall 1800 465 070

9:00am – 4:30pm Monday to Friday (excluding Public Holidays)

9:00am – 3:00pm Saturday

This product is warranted by Boyles Fitness Equipment Pty Ltd 130 Carrolls Road, Menangle NSW 2568 Phone 02 4636 6680